

1 33821/RWJ/J154

ABSTRACT OF THE DISCLOSURE

A jig for holding a workpiece on a cut-off saw includes a  
5 work-engaging wall adapted to extend transversely to a support  
table of the saw and be disposed between a backup plate and  
clamping plate of the saw. A guide pin secured to the work  
engaging wall extends into a guide groove on the support table,  
and an angle-setting projection, which can be adjustable, on the  
10 work-engaging wall extends toward the backup plate on the table  
to set the angle at which the workpiece is cut by the saw.

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